

EXTRA FAST FILLER 4:1

OSCCAR 747 EF



Characteristics:

4:1 Filler 747EF is very fast drying filler. It has got very good application properties – excellent levelling and filing. It is dedicated for fast and small repair. Excellent sanding properties without clogging of sanding paper. 4:1 Filler 747EF gives corrosion protection and very good adhesion. Manual / machine sanding dry.

Application:

The surface must be cleaned, dry, degreased and matted. Mixing ratio: 4:1 by volume. Mix thoroughly. Apply with a spray gun with nozzle diameter 1,6 – 2,2 mm in 1 - 3 normal coats with 5-7 min. flash off at 20°C between the coats.

Drying: 15-20 min. at 60°C, 2,5 - 3h at 20°C.

Sand dry with P400 - P500 or wet with P600 - P1000.

Technical data:

VOC content: 2004/42/II B(c)(540) < 540

Filler 747EF (grey):

Shelf-life: 12 months Density: 1,46-1,48 g/cm³ Colour: grey Efficiency: 5,5 m²/l

Filler 747EF (white):

Shelf-life: 12 months Density: 1,51-1,53 g/cm³ Colour: white Efficiency: 5,5 m²/l

Filler 747EF (black):

Shelf-life: 12 months Density: 1,42-1,44 g/cm³ Colour: black Efficiency: 5,5 m²/l

Hardener H747:

Shelf-life: 12 months Density: 1,00 g/cm³ Colour: colourless



Mixing ratio 4:1

Filler (A) 100 vol.
Hardener (B) 25 vol.



Spray viscosity Pot life

25 - 30 sec. at 20°C, Ford cup 4 mm
up to 1h at 20°C



Spray gun

Nozzle diameter: 1,6 – 2,2 mm
Air pressure as recommended by the spray gun manufacturer



Application

1 - 3 normal coats
Layer thickness: 40 - 60 µm
Film thickness: 40 - 180 µm



Flash – off

5 - 7 min. at 20°C



Drying time

15 - 20 min. at 60°C or 2,5 - 3 h at 20°C



Infrared drying

Short and medium wave: 12 - 15 min.