

ACRYLIC FILLER 5:1 OSCCAR 755 UHS



Characteristics:

5:1 Filler 755 UHS has extremely good filling properties. Due to good flow, application of even 2 - 3 thick coats provides good sanding behaviour. Runs resistant even with application with nozzle diameter 2,2 mm.

5:1 Filler 755 UHS can be used instead of spray putty what provides shorter repair process and less material consumption. Suitable for large panels covered with polyesters body fillers. Manual/ machine sanding dry.

Application:

The surface must be cleaned, dry, degreased and matted. Mixing ratio: 5:1 by volume. Mix thoroughly. Additional thinner is not required to use for this products. However, the system may be adjusted with up to 10 %, of out hinder without having negative influences on the desired results. Apply with a spray gun with nozzle diameter 1,8 - 2,2 mm in 2 - 3 normal coats with 10 min. flash off at 20°C between the coats.

Drying 45 min. at 60°C.

Sand dry with P320 - P500 or wet with P600 - P1200.

Note: It is not recommended to dry the product at the ambient temperature.

Technical data:

VOC content: 2004/42/II B(c)(540) 450

Filler 755UHS :

Shelf-life: 12 months Density: 1,50 – 1,55 g/cm³ Colour: grey Solid content: 72 % Efficiency: 4,5 m²/l

Hardener H755 :

Shelf-life: 12 months Density: 1,00 g/cm³ Colour: colourless



Mixing ratio 5:1

Filler (A) 100 vol.
Hardener (B) 20 vol.
Pot life: up to 45 min. at 20°C



Spray viscosity

48 - 52 sec. at 20°C, Ford cup 4 mm



Spray gun

Nozzle diameter: 1,8 - 2,2 mm
Air pressure as recommended by the spray gun manufacturer



Application

2 - 3 normal coats
Layer thickness: 70 - 80 µm
Film thickness: 140 - 240 µm



Flash – off

10 min. at 20°C



Drying time

45 min. at 60°C



Infrared drying

Short and medium wave: 12 - 15 min.